

Wälzlager-Montage und Demontage

Werkzeuge · Geräte · Verfahren



Lagerbauart	Lagerbohrung	d [mm]	Einbau			Ausbau			Symbole
			thermisch	mechanisch	hydraulisch	thermisch	mechanisch	hydraulisch	
Rillenkugellager Kegelrollenlager Schrägkugellager Spindellager Vierpunktlager Pendelrollenlager Pendelkugellager Toroidalrollenlager	zylindrisch 	<80 80 – 200 >200	 	 		 	 	 	
Zylinderrollenlager Nadellager	zylindrisch 	<80 80 – 200 >200	 	 		 	 	 	
Axial-Rillenkugellager Axial-Schrägkugellager Axial-Zylinderrollenlager Axial-Pendelrollenlager	zylindrisch 	<80 80 – 200 >200	 	 		 		 	
Pendelkugellager Pendelkugellager mit Spannhülse Toroidalrollenlager Tonnenlager Tonnenlager mit Spannhülse Pendelrollenlager Pendelrollenlager mit Spannhülse Pendelrollenlager mit Abziehhülse Spannhülse Abziehhülse	kegelig 	<80 80 – 200 >200		 	 	 	 	 	
Zylinderrollenlager, zweireihig	kegelig 	<80 80 – 200 >200		 	 	 	 	 	

Mounting of Rolling Bearings

Tools · Devices · Methods



Bearing type	Bearing bore	d [mm]	Mounting			Dismounting			Symbols
			Thermal	Mechanical	Hydraulic	Thermal	Mechanical	Hydraulic	
Deep groove ball bearings Tapered roller bearings Angular contact ball bearings Spindle bearings Four point contact bearings Self-aligning ball bearings	Cylindrical Cylindrical Cylindrical	<80 80 – 200 >200						Induction heating device Heating plate Heating cabinet Medium frequency technique Heating ring Hammer and mounting sleeve Mechanical and hydraulic presses Double hook wrench Nut and hook wrench Socket wrench Nut and mounting screws End cap Withdrawal device	
Cylindrical roller bearings Needle roller bearings	Cylindrical Cylindrical Cylindrical	<80 80 – 200 >200						Induction heating device Heating plate Heating cabinet Medium frequency technique Heating ring Hammer and mounting sleeve Mechanical and hydraulic presses Double hook wrench Nut and hook wrench Socket wrench Nut and mounting screws End cap Withdrawal device	
Axial deep groove ball bearings Axial angular contact ball bearings Axial cylindrical roller bearings Axial spherical roller bearings	Cylindrical Cylindrical Cylindrical	<80 80 – 200 >200						Induction heating device Heating plate Heating cabinet Mechanical and hydraulic presses Double hook wrench Nut and hook wrench Socket wrench Nut and mounting screws End cap Withdrawal device	
Self-aligning ball bearings Self-aligning ball bearings with adapter sleeve Toroidal roller bearings Barrel roller bearings Barrel roller bearings with adapter sleeve Spherical roller bearings Spherical roller bearings with adapter sleeve Spherical roller bearings with withdrawal sleeve Adapter sleeve Withdrawal sleeve	Tapered Tapered Tapered	<80 80 – 200 >200						Hydraulic nut Hydraulic method	
Cylindrical roller bearings, double row	Tapered Tapered Tapered	<80 80 – 200 >200						Hydraulic nut Hydraulic method	