FAG pressure generation devices

Technical Product Information
Note on ordering designations

In addition to the current ordering designations printed **bold**, the previous ordering designations are also given in brackets.

Frequently used units for pressure and contact pressure

1 bar = $10^5$ N/m$^2$
   = 0,1 N/mm$^2$ (MPa)
   = 14,5 psi (lbf/in$^2$)
1 psi = 0,07 bar
## Overview table

### Overview table of pressure generation devices

<table>
<thead>
<tr>
<th>Pressure device</th>
<th>Oil container volume l</th>
<th>Connector</th>
<th>Max. oil pressure bar (psi)</th>
<th>Application</th>
<th>Max. shaft diameter mm</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil injector</td>
<td>0.027</td>
<td>G1/4</td>
<td><strong>1600</strong> (23 200)</td>
<td>Mounting and dismounting of bearings with tapered bore. Press fits up to approx. 80 N/mm² contact pressure.</td>
<td>150</td>
<td>2</td>
</tr>
<tr>
<td><strong>INJECT1600</strong> (OILINJECTOR1600)</td>
<td></td>
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<tr>
<td>Oil injector</td>
<td>0.008</td>
<td>G1/4</td>
<td><strong>2500</strong> (36 250)</td>
<td>Mounting and dismounting of bearings with tapered bore. Press fits up to approx. 125 N/mm² contact pressure.</td>
<td>80</td>
<td>2</td>
</tr>
<tr>
<td><strong>INJECT2500</strong> (OILINJECTOR2500)</td>
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</tr>
<tr>
<td>Hand pump set</td>
<td>0.7</td>
<td>G1/4</td>
<td><strong>1000</strong> (14 500)</td>
<td>Mounting and dismounting of rolling bearings</td>
<td>250</td>
<td>3</td>
</tr>
<tr>
<td>single stage</td>
<td></td>
<td></td>
<td></td>
<td>Mounting of press fits up to approx. 50 N/mm² contact pressure.</td>
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</tr>
<tr>
<td><strong>PUMP1000-0,7L</strong></td>
<td></td>
<td></td>
<td></td>
<td>For driving hydraulic nuts up to HYDNUT395 / HYDNUT300-HEAVY</td>
<td></td>
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</tr>
<tr>
<td>Hand pump set</td>
<td>4</td>
<td>G1/4</td>
<td><strong>1000</strong> (14 500)</td>
<td>Mounting and dismounting of rolling bearings</td>
<td>Unlimited</td>
<td>4</td>
</tr>
<tr>
<td>twin stage</td>
<td></td>
<td></td>
<td></td>
<td>Mounting of press fits up to 50 N/mm² contact pressure, e.g. for ships' propellors.</td>
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</tr>
<tr>
<td><strong>PUMP1000-4L</strong></td>
<td></td>
<td></td>
<td></td>
<td>For driving hydraulic nuts up to HYDNUT800</td>
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<tr>
<td>(PUMP1000.4L)</td>
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</tr>
<tr>
<td>Hand pump set</td>
<td>4</td>
<td>G1/4</td>
<td><strong>1600</strong> (23 200)</td>
<td>Mounting and dismounting of rolling bearings</td>
<td>Unlimited</td>
<td>5</td>
</tr>
<tr>
<td>twin stage</td>
<td></td>
<td></td>
<td></td>
<td>Mounting of press fits up to 80 N/mm² contact pressure, e.g. for rudder spindles and rudder blades</td>
<td></td>
<td></td>
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<tr>
<td><strong>PUMP1600-4L</strong></td>
<td></td>
<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>(PUMP1600.4L)</td>
<td></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Hand pump set</td>
<td>4</td>
<td>G1/4</td>
<td><strong>2500</strong> (36 250)</td>
<td>Mounting and dismounting of rolling bearings</td>
<td>Unlimited</td>
<td>6</td>
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<tr>
<td>twin stage</td>
<td></td>
<td></td>
<td></td>
<td>Mounting of press fits up to 125 N/mm² contact pressure, e.g. for gears and couplings</td>
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<td></td>
</tr>
<tr>
<td><strong>PUMP2500-4L</strong></td>
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<td></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>(PUMP2500.4L)</td>
<td></td>
<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>High pressure pump</td>
<td>0.2</td>
<td>G1/4</td>
<td><strong>4000</strong> (58 000)</td>
<td>For press fits with high contact pressure (&gt; 100 N/mm²).</td>
<td>Unlimited</td>
<td>8</td>
</tr>
<tr>
<td>pump</td>
<td></td>
<td></td>
<td></td>
<td>Dismantling of bearings with cylindrical bore.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>PUMP4000-0,2L</strong></td>
<td></td>
<td></td>
<td></td>
<td>For rolling bearings up to ø 250</td>
<td></td>
<td></td>
</tr>
<tr>
<td>High pressure pump set</td>
<td>0.2</td>
<td>G1/4 with high pressure pipe</td>
<td><strong>2500</strong> (36 250)</td>
<td>Flow rate and oil reservoir are small.</td>
<td>For rolling bearings up to ø 250</td>
<td>9</td>
</tr>
<tr>
<td><strong>PUMP2500-0,2L-KIT</strong></td>
<td></td>
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<td></td>
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<tr>
<td>(PUMP2500.0,2L.SET)</td>
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<td></td>
</tr>
<tr>
<td>Compressed air driven hydraulic unit</td>
<td>13</td>
<td>G1/4</td>
<td><strong>2500</strong> (36 250)</td>
<td>Mounting of shaft couplings and press fits, gears etc. by the hydraulic method. Contact pressure up to 100 N/mm²</td>
<td>Unlimited</td>
<td>10</td>
</tr>
<tr>
<td><strong>AGGREG-P1000-P2500</strong></td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(AGGREGATE.P1000/2500)</td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrically driven hydraulic unit</td>
<td>10</td>
<td>G1/4</td>
<td><strong>700</strong> (10 150)</td>
<td>For driving large hydraulic nuts up to HYDNUT1180.</td>
<td>Unlimited</td>
<td>10</td>
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<tr>
<td><strong>AGGREG-E700</strong></td>
<td></td>
<td></td>
<td></td>
<td>Mounting of large press fits: shaft couplings, ships' propellers, gears, contact pressure up to 50 N/mm²</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
FAG oil injectors

Oil injectors have a small volume displacement; they can be used in the hydraulic method for the dismounting of rolling bearings and other press fits with direct seating on tapered shafts, e.g. in machine tools for cylindrical roller bearings FAG NNU49...S-K, NN30...AS-K, N10...K, N19...K. The INJECT2500 can be used for shaft diameters up to 80 mm, the INJECT1600 up to 150 mm.

Conventional O rings can be used as replacement seals: OR6x1,5 (for INJECT2500), OR10x2,0 (for INJECT1600).

Oil injectors and valve nipples

The oil injector can be refilled with oil without losses by connecting the valve nipple to the oil injector. In this case, the oil injector is ordered with a valve nipple.

Ordering designation for INJECT2500 + INJECT2500.VALVE: INJECT2500-SET.
Ordering designation for INJECT1600 + INJECT1600.VALVE: INJECT1600-SET.
FAG hand pump sets · Hand pump set, 1000 bar (oil container 0.7 l)

Pressure generation devices for the hydraulic method and for hydraulic nuts

FAG hand pump sets

The range of FAG hand pump sets comprises the basic designs:
- PUMP1000-0.7L (single stage)
- PUMP1000-4L (twin stage)
- PUMP1600-4L (twin stage)
- PUMP2500-4L (twin stage)

The twin stage pumps have a high flow rate in the low pressure range and then switch automatically to the high pressure stage. This gives a high work rate.

Where there is an increased oil requirement, the twin stage pumps are alternatively available with an 8 litre oil container (suffix -8L). For those cases in which the type of installation of the adapter or extraction sleeve requires a separate oil supply, we can upon request supply a two-way valve (suffix D).

FAG hand pump set, 1000 bar (oil container 0.7 l)

The hand pump set is suitable for the mounting and dismounting of rolling bearings by the hydraulic method, the mounting of press fits up to 50 N/mm² contact pressure and for driving hydraulic nuts up to HYDNUT395 or HYDNUT300-HEAVY. The oil container has a volume of 0.7 l. The pump is connected using a high pressure hose, 1000 bar, 1.5 m long and a plug-in coupling, 1000 bar (for a threaded connector bore G¾, see drawing). For the mounting and dismounting of rolling bearings with adapter or extraction sleeves, sleeve connectors must be used. If other connectors are present, adapters and reduction nipples can be used.

The pump set is supplied ready-to-use in a metal case.

Included in delivery:

1 hand pump, 1000 bar with 0.7 l oil container filled with Shell Voltol Gleitöl 46 oil (viscosity 46 mm²/s at 40 °C), manometer, connector in pump head
1 manometer, 0–1000 bar (ø 63 mm)
1 high pressure hose, 1000 bar, 1.5 m long
1 plug-in coupling, 1000 bar (connector thread G¾)
1 metal case 650x260 x 200 mm
Mass (including oil charge and metal case) 10 kg

Ordering designation:
PUMP1000-0.7L
(PUMP1000.0.7L)
The hand pump set can also be supplied with a digital manometer.

Ordering designation for repair set for single stage 1000 bar pump:
PUMP1000-0.7L.SPARE-KIT
(PUMP1000.0.7L.KIT)

Hand pump set, 1000 bar (0.7 l)

Oil volume per stroke cm³
2.2

[Diagram of threaded connector bore G¾]
FAG hand pump sets, 1000 bar (oil container 4 l)

The hand pump sets are suitable for the mounting and dismounting of rolling bearings and for the mounting of press fits up to 50 N/mm², e.g., for ships’ propellers, using the hydraulic method. Hand pump sets with a 4 l oil container can be used to drive hydraulic nuts up to HYDNUT800 (alternatively, 8 l oil containers can be used for larger hydraulic nuts). The pump is connected using a high pressure hose, 1000 bar, 2 m long and a plug-in coupling, 1000 bar (for a threaded connector bore G ¾, see drawing on page 3). If two connectors must be supplied with oil at the same time, the pump set can be supplied fitted with a two-way valve. The oil is then supplied via two high pressure hoses and two plug-in couplings. The pump set is supplied ready-to-use in a metal case.

Hand pump set PUMP1000-4L (for 1 connector)

Included in delivery:
1 hand pump, 1000 bar with 4 l oil container filled with Shell Voltol Gleitöl 46 oil (viscosity 46 mm²/s at 40 °C)
1 flange-mounted manometer connector
1 manometer, 0–1000 bar (ø 63 mm)
1 high pressure hose, 1000 bar, 2 m long
1 plug-in coupling, 1000 bar
1 metal case 900×250×250 mm
Mass (including oil charge and metal case) 24 kg

Ordering designation:
PUMP1000-4L (PUMP1000.4L)

The hand pump set with 1 connector can also be supplied with a digital manometer.

Hand pump set PUMP1000-4L-D (for 2 connectors)

Included in delivery:
1 hand pump, 1000 bar with 4 l oil container filled with Shell Voltol Gleitöl 46 oil (viscosity 46 mm²/s at 40 °C)
1 flange-mounted two-way valve (with manometer connector)
1 manometer, 0–1000 bar (ø 63 mm)
2 high pressure hoses, 1000 bar, 2 m long
2 plug-in couplings, 1000 bar
1 metal case 900×250×250 mm
Mass (including oil charge and metal case) 27 kg

Ordering designation:
PUMP1000-4L-D (PUMP1000.4L.D)

Ordering designation for repair set for twin stage 1000 bar pumps:
PUMP1000-4L.SPARE-KIT (PUMP1000.4L.KIT)

Hand pump set, 1000 bar (4 l)

<table>
<thead>
<tr>
<th>Oil volume per stroke</th>
<th>up to 30 bar</th>
<th>30 to 1000 bar</th>
</tr>
</thead>
<tbody>
<tr>
<td>cm³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>32</td>
<td>1.6</td>
</tr>
</tbody>
</table>
FAG hand pump sets, 1600 bar
Pressure generation devices for the hydraulic method

FAG hand pump sets, 1600 bar

The hand pump sets, 1600 bar are suitable for the mounting and dismounting of rolling bearings and for the mounting of press fits up to 80 N/mm², e.g. for rudder spindles and rudder blades, using the hydraulic method. The oil containers have a volume of 4 l (upon request 8 l). The pump is connected using a high pressure hose, 1600 bar, 2 m long and a plug-in coupling, 1600 bar (for a threaded connector bore G 1/4, see drawing on page 3). If two connectors must be supplied with oil at the same time, the pump set can be supplied fitted with a two-way valve. The oil is then supplied via two high pressure hoses and two plug-in couplings. The pump sets are supplied ready-to-use in a metal case.

Hand pump set PUMP1600-4L
(for 1 connector)

Included in delivery:
1 hand pump, 1600 bar with 4 l oil container filled with Shell Voltol Gleitöl 46 oil (viscosity 46 mm²/s at 40 °C)
1 flange-mounted manometer connector
1 manometer, 0–1600 bar (Ø 100 mm)
1 high pressure hose, 1600 bar, 2 m long
1 plug-in coupling, 1600 bar
1 metal case 900×250×250 mm
Mass (including oil charge and metal case) 25 kg

Ordering designation:
PUMP1600-4L
(PUMP1600.4L)

Hand pump set PUMP1600-4L-D
(for 2 connectors)

Included in delivery:
1 hand pump, 1600 bar with 4 l oil container filled with Shell Voltol Gleitöl 46 oil (viscosity 46 mm²/s at 40 °C)
1 flange-mounted two-way valve (with manometer connector)
1 manometer, 0–1600 bar (Ø 100 mm)
2 high pressure hoses, 1600 bar, 2 m long
2 plug-in couplings, 1600 bar
1 metal case 900×250×250 mm
Mass (including oil charge and metal case) 28 kg

Ordering designation:
PUMP1600-4L-D
(PUMP1600.4L.D)

Ordering designation for repair set for twin stage 1600 bar pumps:
PUMP1600-4L.SPARE-KIT
(PUMP1600.4L.KIT)

Hand pump set, 1600 bar

Oil volume per stroke
up to 30 bar 30 to 1600 bar

| cm³ | 32 | 1,6 |

5
FAG hand pump sets, 2 500 bar
Pressure generation devices for the hydraulic method

FAG hand pump sets, 2 500 bar

The hand pump sets, 2 500 bar are suitable for the mounting and dismounting of rolling bearings and for the mounting of press fits up to 125 N/mm², e.g. for gears and couplings, using the hydraulic method.

The oil containers have a volume of 4 l (upon request 8 l).

The pump is connected using a high pressure hose, 2 500 bar, 2 m long, via a reduction nipple or adapter (for dimensions and connector bore, see drawing and table). If two connectors must be supplied with oil at the same time, the pump set can be supplied fitted with a two-way valve. The oil is then supplied via two high pressure hoses.

The pump sets are supplied ready-to-use in a metal case.

Hand pump set PUMP2500-4L (for 1 connector)

Included in delivery:
1 hand pump, 2 000 bar with
4 l oil container filled with
Shell VoltoL Gleitöl 46 oil
(viscosity 46 mm²/s at 40 °C)
1 flange-mounted manometer
connector
1 manometer, 0–2 500 bar
(ø 100 mm)
1 high pressure hose, 2 500 bar,
2 m long
1 nipple plug G½
1 each adapter G¼, reduction nipple
G½, G½, G¼
1 metal case 940×280×280 mm
Mass (including oil charge and metal case) 27 kg

Ordering designation:
PUMP2500-4L
(PUMP2500.4L)

Hand pump set PUMP2500-4L-D (for 2 connectors)

Included in delivery:
1 hand pump, 2 500 bar with
4 l oil container filled with
Shell VoltoL Gleitöl 46 oil
(viscosity 46 mm²/s at 40 °C)
1 flange-mounted two-way valve
(with manometer connector)
1 manometer, 0–2 500 bar
(ø 100 mm)
2 high pressure hoses, 2 500 bar,
2 m long
2 nipple plugs G½
2 each adapters G¼, reduction
nipples G¾, G½, G¼
1 metal case 940×280×280 mm
Mass (including oil charge and metal case) 30 kg

Ordering designation:
PUMP2500-4L-D
(PUMP2500.4L.D)

Ordering designation for repair set:
PUMP2500-4L.SPARE-KIT

Oil volume per stroke
up to 20 bar 20 to 2 500 bar

<table>
<thead>
<tr>
<th>mm</th>
<th>0,9</th>
</tr>
</thead>
<tbody>
<tr>
<td>32</td>
<td></td>
</tr>
</tbody>
</table>
FAG hand pump sets

Overview of ordering designations

<table>
<thead>
<tr>
<th>Pump</th>
<th>Hand pump set</th>
<th>With 8 l oil container</th>
<th>With distributor</th>
<th>With 8 l oil container and distributor</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Single stage</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 000 bar</td>
<td>PUMP1000-0,7L*</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Twin stage</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 000 bar</td>
<td>PUMP1000-4L*</td>
<td>PUMP1000-8L*</td>
<td>PUMP1000-4L-D</td>
<td>PUMP1000-8L-D</td>
</tr>
<tr>
<td>1 600 bar</td>
<td>PUMP1600-4L</td>
<td>PUMP1600-8L</td>
<td>PUMP1600-4L-D</td>
<td>PUMP1600-8L-D</td>
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<tr>
<td>2 500 bar</td>
<td>PUMP2500-4L</td>
<td>PUMP2500-8L</td>
<td>PUMP2500-4L-D</td>
<td>PUMP2500-8L-D</td>
</tr>
</tbody>
</table>

* The 1 000 bar pumps with one connector are also available with a digital manometer (see page 14).
Ordering example: **PUMP1000-0,7L-Digi**

Repair sets:
- PUMP1000-0,7L.SPARE-KIT 0,2 kg
- PUMP1000-4L.SPARE-KIT 0,4 kg
- PUMP1600-4L.SPARE-KIT 0,4 kg
- PUMP2500-4L.SPARE-KIT 0,6 kg
FAG high pressure pump

The high pressure pump is suitable for the mounting and dismantling of rolling bearings for shaft diameters up to 250mm. Since it generates pressures of up to 4 000 bar, the pump can be used to expand heavy shaft couplings and gears by the hydraulic method. The pump is connected directly or via thick-walled adapters.

The high pressure pump can also be connected via a pump holder (with or without a manometer) and a 2 m long flexible high pressure hose (maximum permissible oil pressure 2 500 bar).

The pump must always be operated with a manometer.

Recommended oil for normal ambient temperature: mineral oil with a nominal viscosity of 68 mm²/s at 40 °C.

Handling of the pump is described in the user manual (publication WL 80 115).

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### FAG high pressure pump PUMP4000-0,2L

<table>
<thead>
<tr>
<th>High pressure pump Ordering designation</th>
<th>Connector</th>
<th>Oil container volume l</th>
<th>Flow rate cm³/stroke</th>
<th>Max. oil pressure bar</th>
<th>Mass kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>PUMP4000-0,2L1)</td>
<td>G¼</td>
<td>0,2</td>
<td>0,3</td>
<td>4 000</td>
<td>3,8</td>
</tr>
</tbody>
</table>

1) Previous designation: PUMP4000.0,2L
FAG high pressure pump sets

In order to make it easier to select the right device, FAG supplies complete sets in storage cases:
FAG high pressure pump set
PUMP2500-0,2L-KIT with manometer up to 2 500 bar (previous designation: PUMP2500.0,2L.SET).

FAG high pressure pump set PUMP2500-0,2L-KIT with manometer up to 2 500 bar

Included in delivery:
1 high pressure pump PUMP4000-0,2L
1 pump holder PUMP.HOLDER-3
3 reduction nipples (PUMP.NIPPLE-B-G½-G¾, PUMP.NIPPLE-B-G¾-G¾, PUMP.NIPPLE-B-G¾-G¾)
1 manometer PUMP2500.MANO-G½
1 high pressure pipe PUMP.PIPE-G¾
1 storage case

Mass (including case) 12,75 kg

Ordering designation for kit: PUMP2500-0,2L-KIT (previous designation: PUMP2500.0,2L.SET)
FAG hydraulic units

Compressed air driven FAG hydraulic unit

The compressed air driven hydraulic unit AGGREG-P1000-P2500 is mobile and comprises a 13 l oil container made from light metal and two pumps (1000 bar and 2500 bar). We supply designs for other operating pressures by agreement.

The pump (2500 bar) has two independently controllable outputs and is suitable as a pressure generation device for the hydraulic method for the expansion of shaft couplings and gears. The pump (1000 bar) can drive a hydraulic nut at the same time. The pump is suitable for press fits with contact pressures up to 100 N/mm².

Included in delivery:

- basic unit, ready-to-use, including
- 1 manometer, 0 to 1000 bar,
- 1 manometer, 0 to 2500 bar,
- 3 high pressure hoses, 2500 bar,
- 2 m long,
- 1 oil distributor

<table>
<thead>
<tr>
<th>Hydraulic unit</th>
<th>Oil container volume</th>
<th>Max. oil pressure</th>
<th>Mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ordering designation</td>
<td>l</td>
<td>bar</td>
<td>kg</td>
</tr>
<tr>
<td>AGGREG-P1000-P2500</td>
<td>13</td>
<td>1000 or 2500</td>
<td>40</td>
</tr>
<tr>
<td>(AGGREG-P1000/2500)</td>
<td></td>
<td></td>
<td>(without oil charge)</td>
</tr>
</tbody>
</table>

Electrically driven FAG hydraulic unit

These units are suitable for driving hydraulic nuts and for the mounting of large press fits such as ship shaft couplings, ships' propellers and gears (contact pressure up to 50 N/mm²). Electrical connection: plug, voltage 400 V at 50 Hz. Other voltages and frequencies by agreement.

Included in delivery:

- basic unit, ready-to-use, including
- 1 manometer, 0 to 1000 bar,
- 1 high pressure hose, 1000 bar,
- 2 m long
- 1 pressure control valve

<table>
<thead>
<tr>
<th>Hydraulic unit</th>
<th>Oil container volume (effective suction quantity)</th>
<th>Oil volume flow l/min</th>
<th>Max. oil pressure bar</th>
<th>Motor power kW</th>
<th>Mass kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ordering designation</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>AGGREG-E700</td>
<td>10</td>
<td>0,9</td>
<td>700</td>
<td>1,1</td>
<td>40</td>
</tr>
<tr>
<td>(AGGREG-E700)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>(with oil charge)</td>
</tr>
</tbody>
</table>
FAG hydraulic unit

Mobile FAG hydraulic unit for batch mounting

The mobile unit has a valve-controlled, double direction pressure cylinder (pressure force 700 kN, stroke 215 mm) driven by a motor pump. The height position of the cylinder can be varied between 290 and 690 mm by means of a lifting cylinder and rocker.

Accessories such as guide bushes, mounting sleeves, traction and pressure spindles and drawing frames must be ordered according to the individual application.

When making enquiries or placing orders, information on the bearing type and power connection as well as installation drawings (shaft, housing, additional parts) are required.

This unit is predominantly used for the mounting and dismounting of FAG wheelset bearings TAROL (see also publication WL 07 170).

Ordering designation: TAROL-RAILWAY-AGGREGATE (TAROL.MOUNTING.AGGREGATE)
FAG accessories

The FAG accessories include:

- adapters and reduction nipples ........................................ P. 12
- manometers ............................................................. P. 14
- pump holders .......................................................... P. 14
- high pressure pipes .................................................. P. 15
- sleeve connectors for adapter and extraction sleeves ............... P. 16

FAG adapters and reduction nipples

Adapters and reduction nipples are matched to the threads of high pressure hoses and pressure pipes. Adapters and reduction nipples of type A (with sealing ring) are suitable for oil pressures up to 800 bar. Type B (with blade sealing) is suitable for oil pressures up to 2 500 bar. In addition to the sizes listed here, we can supply other adapters and reduction nipples by agreement.
## FAG accessories

### Adapters

<table>
<thead>
<tr>
<th>Ordering designation</th>
<th>G = G₁</th>
<th>G</th>
<th>G₁</th>
<th>d₁</th>
<th>L</th>
<th>Across flats A/F</th>
<th>Connector bore d₂ max</th>
<th>l</th>
</tr>
</thead>
<tbody>
<tr>
<td>PUMP._ADAPTER-A-G₁/₄</td>
<td>(PUMP._ADAPTER.A.G₁/₄)</td>
<td>G₁/₄</td>
<td>G₁/₄</td>
<td>15</td>
<td>27</td>
<td>10</td>
<td>min 17</td>
<td></td>
</tr>
<tr>
<td>PUMP._ADAPTER-B-G₁/₄</td>
<td>(PUMP._ADAPTER.B.G₁/₄)</td>
<td>G₁/₄</td>
<td>G₁/₄</td>
<td>8</td>
<td>17</td>
<td>27</td>
<td>5</td>
<td>max 15</td>
</tr>
<tr>
<td>PUMP._ADAPTER-A-G₃/₈</td>
<td>(PUMP._ADAPTER.A.G₃/₈)</td>
<td>G₃/₈</td>
<td>G₃/₈</td>
<td>20</td>
<td>36</td>
<td>15</td>
<td>min 22</td>
<td></td>
</tr>
<tr>
<td>PUMP._ADAPTER-B-G₃/₈</td>
<td>(PUMP._ADAPTER.B.G₃/₈)</td>
<td>G₃/₈</td>
<td>G₃/₈</td>
<td>13</td>
<td>22</td>
<td>36</td>
<td>9</td>
<td>max 20</td>
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</table>

### Reduction nipples

<table>
<thead>
<tr>
<th>Ordering designation</th>
<th>G = G₁</th>
<th>G</th>
<th>G₁</th>
<th>d₁</th>
<th>L</th>
<th>Across flats A/F</th>
<th>Connector bore d₂ max</th>
<th>l</th>
</tr>
</thead>
<tbody>
<tr>
<td>PUMP.NIPPLE-A-G₁/₄-G₁/₄</td>
<td>(PUMP.NIPPLE.A.G₁/₄-G₁/₄)</td>
<td>G₁/₄</td>
<td>G₁/₄</td>
<td>15</td>
<td>27</td>
<td>7</td>
<td>min 17</td>
<td></td>
</tr>
<tr>
<td>PUMP.NIPPLE-B-G₁/₄-G₁/₄</td>
<td>(PUMP.NIPPLE.B.G₁/₄-G₁/₄)</td>
<td>G₁/₄</td>
<td>G₁/₄</td>
<td>6</td>
<td>17</td>
<td>27</td>
<td>4</td>
<td>max 15</td>
</tr>
<tr>
<td>PUMP.NIPPLE-B-G₃/₈-G₃/₈</td>
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<td>G₃/₈</td>
<td>G₃/₈</td>
<td>11</td>
<td>22</td>
<td>32</td>
<td>8</td>
<td>max 20</td>
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<tr>
<td>PUMP.NIPPLE-B-G₆/₈-G₆/₈</td>
<td>(PUMP.NIPPLE.B.G₆/₈-G₆/₈)</td>
<td>G₆/₈</td>
<td>G₆/₈</td>
<td>13</td>
<td>22</td>
<td>36</td>
<td>9</td>
<td>max 20</td>
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<tr>
<td>PUMP.NIPPLE-B-G₆/₈-M14</td>
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<td>G₆/₈</td>
<td>M14</td>
<td>8</td>
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<tr>
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<td>M18×1,5</td>
<td>18</td>
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<td>13</td>
<td>min 20</td>
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<tr>
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<td>(PUMP.NIPPLE.B.G₁/₄-M18×1,5)</td>
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<td>M18×1,5</td>
<td>10</td>
<td>17</td>
<td>27</td>
<td>7</td>
<td>max 15</td>
</tr>
<tr>
<td>PUMP.NIPPLE-A-G₁/₄-G₆/₄</td>
<td>(PUMP.NIPPLE.A.G₁/₄-G₆/₄)</td>
<td>G₁/₄</td>
<td>G₆/₄</td>
<td>15</td>
<td>27</td>
<td>7</td>
<td>min 17</td>
<td></td>
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<tr>
<td>PUMP.NIPPLE-B-G₁/₄-G₆/₄</td>
<td>(PUMP.NIPPLE.B.G₁/₄-G₆/₄)</td>
<td>G₁/₄</td>
<td>G₆/₄</td>
<td>6</td>
<td>17</td>
<td>27</td>
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<td>max 15</td>
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<td>(PUMP.NIPPLE.A.G₁/₄-G₁/₂)</td>
<td>G₁/₄</td>
<td>G₁/₂</td>
<td>15</td>
<td>36</td>
<td>10</td>
<td>min 17</td>
<td></td>
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<tr>
<td>PUMP.NIPPLE-B-G₁/₄-G₁/₂</td>
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<td>G₁/₄</td>
<td>G₁/₂</td>
<td>8</td>
<td>17</td>
<td>36</td>
<td>5</td>
<td>max 15</td>
</tr>
<tr>
<td>PUMP.NIPPLE-A-G₁/₂-M18×1,5</td>
<td>(PUMP.NIPPLE.A.G₁/₂-M18×1,5)</td>
<td>G₁/₂</td>
<td>M18×1,5</td>
<td>10</td>
<td>17</td>
<td>36</td>
<td>7</td>
<td>max 15</td>
</tr>
<tr>
<td>PUMP.NIPPLE-B-G₁/₂-M18×1,5</td>
<td>(PUMP.NIPPLE.B.G₁/₂-M18×1,5)</td>
<td>G₁/₂</td>
<td>M18×1,5</td>
<td>15</td>
<td>27</td>
<td>10</td>
<td>min 17</td>
<td></td>
</tr>
<tr>
<td>PUMP.NIPPLE-A-M18×1,5-G₁/₄</td>
<td>(PUMP.NIPPLE.A.M18×1,5-G₁/₄)</td>
<td>M18×1,5</td>
<td>G₁/₄</td>
<td>20</td>
<td>27</td>
<td>12</td>
<td>min 22</td>
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<td>PUMP.NIPPLE-B-M18×1,5-G₁/₄</td>
<td>(PUMP.NIPPLE.B.M18×1,5-G₁/₄)</td>
<td>M18×1,5</td>
<td>G₁/₄</td>
<td>20</td>
<td>36</td>
<td>15</td>
<td>min 22</td>
<td></td>
</tr>
</tbody>
</table>
FAG accessories
for FAG high pressure pump PUMP4000-0,2L

FAG manometers
When selecting a manometer, pay attention to the max. operating pressure.

<table>
<thead>
<tr>
<th>Manometer</th>
<th>Threaded connector</th>
<th>Pressure display</th>
<th>Diameter</th>
<th>Mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>(previous ordering designation)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>PUMP1000.MANO-DIGI (PUMP1000.MANO.DIGI) G½</td>
<td>0–1 000</td>
<td>73</td>
<td>0,4</td>
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<tr>
<td>PUMP1000.MANO-G½ (PUMP1000.MANO.G½) G½</td>
<td>0–1 000</td>
<td>100</td>
<td>0,8</td>
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<tr>
<td>PUMP1600.MANO-G½ (PUMP1600.MANO.G½) G½</td>
<td>0–1 600</td>
<td>100</td>
<td>1,5</td>
<td></td>
</tr>
<tr>
<td>PUMP2500.MANO-G½ (PUMP2500.MANO.G½) G½</td>
<td>0–2 500</td>
<td>160</td>
<td>1,7</td>
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</tr>
</tbody>
</table>

FAG pump holders

<table>
<thead>
<tr>
<th>Pump holder</th>
<th>Mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>(previous ordering designation)</td>
<td></td>
</tr>
<tr>
<td>PUMP.HOLDER-2 (PUMP.HOLDER.2) without connector for manometer</td>
<td>1,95</td>
</tr>
<tr>
<td>PUMP.HOLDER-3 (PUMP.HOLDER.3) with connector G½ for manometer</td>
<td>1,95</td>
</tr>
</tbody>
</table>

PUMP.HOLDER-2 (without manometer connector) Width 40 mm

PUMP.HOLDER-3 (with manometer connector) Width 40 mm
FAG accessories

for FAG high pressure pump PUMP4000-0,2L

FAG high pressure pipes,
sheathed in PVC hose

A manometer is used to check that the pressure does not exceed the maximum permissible pressure of 2500 bar.

FAG high pressure pipes

<table>
<thead>
<tr>
<th>High pressure pipe</th>
<th>Dimensions</th>
<th>Mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connector</td>
<td>D</td>
<td>L</td>
</tr>
<tr>
<td>Ordering designation</td>
<td>G₃=G</td>
<td>mm</td>
</tr>
<tr>
<td>PUMP.PIPE-G⁷/₈ (PUMP.PIPE.G⁷/₈)</td>
<td>G⁷/₈</td>
<td>11</td>
</tr>
<tr>
<td>PUMP.PIPE-G⁷/₈ (PUMP.PIPE.G⁷/₈)</td>
<td>G⁷/₈</td>
<td>11</td>
</tr>
<tr>
<td>PUMP.PIPE-G⁰/₂ (PUMP.PIPE.G⁰/₂)</td>
<td>G⁰/₂</td>
<td>11</td>
</tr>
<tr>
<td>PUMP.PIPE-G⁰/₂ (PUMP.PIPE.G⁰/₂)</td>
<td>G⁰/₂</td>
<td>15</td>
</tr>
</tbody>
</table>

The connector for the pump holder is G⁷/₈.
If other connectors are to be used, a suitable reduction nipple must be fitted.
FAG accessories
for FAG hand pump sets, 1000 bar

FAG sleeve connectors for adapter and extraction sleeves (up to 800 bar)
(special lengths by agreement)

No seal is required for connection to adapter and extraction sleeves.

The connector for the hand pump set is G ¼.

Sleeve connectors are used where, for example, a hand pump set cannot be connected directly to an adapter sleeve or extraction sleeve for reasons of space.